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006117

D2582

Job Sheet 184889



Part No: D2582

Job Qty: 5 ea

Part Name: Hi-Skid Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Small Fab		
100	Small Fab	5 pcs	11/9/18	11/9/18	0.00	1.37	Small Fab		
110	QC	5 pcs	11/9/18	11/9/18	0.00	0.00	QC5		
120	Packaging	5 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3		
130	QC21-SA	5 Ea	11/9/18	11/9/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D2582 and
Descriptions: 120 - LOCATION WA003

DAS
21
9-86

OCT 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2278	Step Leg	10 Ea (2 ea)	90-Start up Operation	5070121
D2279	Step Spacer	5 Ea (1 ea)	90-Start up Operation	5088819
D2322	Step Spacer	5 Ea (1 ea)	90-Start up Operation	5066682
D3720-1	Step Spacer	5 Ea (1 ea)	90-Start up Operation	5062435
D3720-2	Step Spacer	5 Ea (1 ea)	90-Start up Operation	5071445
MS20470AD4-4	Rivet, Universal Head	110 Ea (22 ea)	90-Start up Operation	5062432
MS20470AD4-5	Rivet, Universal Head	20 Ea (4 ea)	90-Start up Operation	5071448

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
	D2278	10	36	0
	D2279	5	19	0
	D2322	5	21	0
	D3720-1	5	20	0
	D3720-2	5	19	0
	MS20470AD4-4	110	5,563	0
	MS20470AD4-5	20	1,240	0



Container No 5121733

Part: D2582

Job No: 184889

Serial No/Batch: 5121733

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/26/18

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ot be found.

Plex 10/17/18 1:29 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								